



A&B PROCESS SYSTEMS

**Pipe Polishing**



A superior polished stainless steel finish



Round or rectangular tubing, pipe plate or flat bar, JBT A&B Process Systems recognizes the need for a superior polished stainless steel finish.

Whether your polished tubing requirements are established by regulatory specifications or strictly a cosmetic preference, JBT A&B will provide you with a superior polished surface.

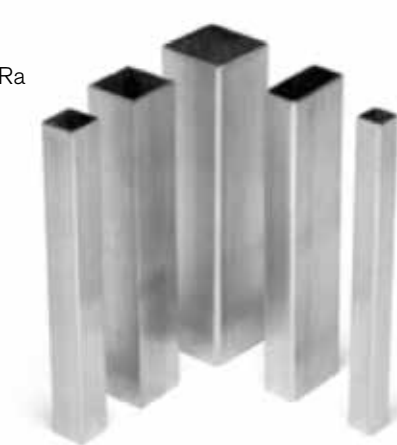
Used in manufacturing of sanitary heat exchangers and other sanitary equipment

Used in decorative and other structural applications

Pipe can be polished in the inside diameter, outside diameter or both

Surface finishes available

- 120 grit 40-60 Ra
- 150 grit 30-40 Ra
- 180/220 grit 20-30 Ra



Pipe/Tube Polishing:

- Outside diameter: 1"-12" pipe & tube
- Inside diameter: 5"-20" pipe & tube up to 15-20 Ra ID/OD
- Square tube: 20-30 Ra, 6" x 6" max

Sheet/Plate Polishing:

- Sheet: 15-20 Ra, 20 ga thru 7 ga 48" x 144" max
- Plate: 20-30 Ra, 3/16" thru 1/2" thk

Flat Bar:

- 20-30 Ra, 1 1/2" x 12" wide (no edges)

Sq. Tube:

- 20-30 Ra – 6" x 6" max

Spool Finishes:

- Mill to polish up to 10-15 Ra mechanical



### COUNT ON JBT TO HELP PROTECT YOUR INVESTMENT

JBT's greatest value in PROcARE® services comes from preventing unexpected costs through smart, purposeful, and timely maintenance based on unmatched knowledge and expertise. PROcARE service packages are offered as a maintenance agreement in various service levels, depending on your production and cost management requirements.



### JBT DIVERSIFIED FOOD & HEALTH

FRESH PRODUCE TECHNOLOGIES | FRESH-CUT, ROBOTICS, STEAMING | FRUIT AND VEGETABLE PROCESSING | SECONDARY PROCESSING | ASEPTIC SYSTEMS | FILLING AND CLOSING | IN-CONTAINER STERILIZING | TRAY SEALING | SECONDARY PACKAGING | HIGH-PRESSURE PROCESSING | POWDER PROCESSING | TUNA PROCESSING

### OUR BRANDS



#### North America

John Bean Technologies Corporation  
400 Fairway Avenue  
Lakeland, FL 33801  
USA  
Phone: +1 863 683 5411  
Fax: +1 863 680 3672

A&B Process Systems Corporation  
212700 Stainless Ave.  
Stratford, WI 54484  
USA  
Phone: +1 715 687 4332  
Fax: +1 715 687 3225  
abprocess@jbt.com

#### Europe

John Bean Technologies NV  
Breedstraat 3  
9100 Sint-Niklaas  
Belgium  
Phone: +32 3 780 1211  
Fax: +32 3 777 7955

John Bean Technologies SpA  
Via Mantova 63/A  
43122 Parma  
Italy  
Phone: +39 0521 908 411  
Fax: +39 0521 460 897

#### South America

John Bean Technologies  
Máq. e Equip. Ind. Ltda.  
Av. Eng Camilo Dinucci 4605  
14808-900 Araraquara, São Paulo  
Brazil  
Phone: +55 16 3301 2000  
Fax: +55 16 3301 2144

#### Latin America

JBT de México S de RL de CV  
Camino Real a San Andrés Cholula No. 2612  
Col. San Bernardino Tlaxcalancingo  
72820 San Andrés Cholula, Puebla  
México  
Phone: +52 222 329 4902  
Fax: +52 222 329 4903

#### Asia Pacific

John Bean Technologies (Thailand) Ltd.  
No. 2525 FYI Center Building 2, 9<sup>th</sup> Floor  
Unit No. 2/901-2/903, Rama IV Road  
Klongtoei, Bangkok 10110  
Thailand  
Phone: +66 (0) 2257 4000  
infoasia-jbtfoodtech@jbt.com

#### South Africa

John Bean Technologies (Pty) Ltd.  
Koper Street  
Brackenfell  
Cape Town, South Africa 7560  
Phone: +27 21 982 1130  
Fax: +27 21 982 1136



We're with you, right down the line.™

abprocess@jbt.com | [jbt.com](http://jbt.com)

