

# **Upgrade for weight fillers**



## Belt tension safety switch



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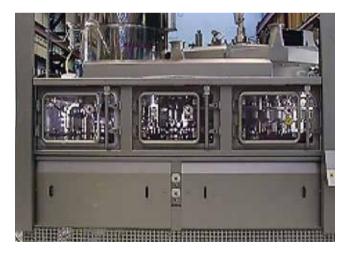
JBT builds weight fillers for the Dairy industry. To keep the machines up to date we introduced a continuous improvement plan. This plan results in maintenance and accuracy improvement on the machine.

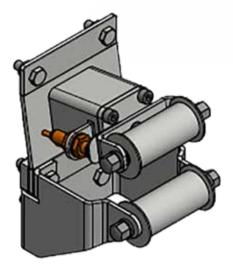
This leaflet describes the door belt detection on the Ultra Clean machines.

## Where is the opportunity?

In the Dairy industry the Ultra Clean filler is a well known concept. The Ultra Clean execution of the Precifill has a protected filling environment with airflow through the HEPA filters into the filling area preventing any ingress of ambient air, even when processing large containers at high speed. This is particularly important for sensitive products, such as pasteurized juice, milk or dairy drinks.

The front of the machine contains 3 small doors for intervention during production. These three doors are situated in one big sliding door. The sliding door can be lifted to have easy access during change overs for example. The door is lifted with the help of a motor and a belt. In some cases, there were issues when lowering the door; if one side of the door gets jammed the sliding door is in an intermediate position possibly causing a dangerous situation.





## What will be modified?

The upgraded version contains additional sensor on both sides of the door. The sensors detect whether the drive belt is still under tension. In case there is an obstruction while lowering the door, the belt will not be tensioned anymore. This is detected by the sensor and consequently the motor is stopped.

## What's the impact?

As it takes about 16 hrs to implement this new feature it is recommended to have this done while the machine is down for planned maintenance.

## What are the benefits?

By modifying the system, the safety level of the machine is increased

## Contact for the Weight Control upgrade

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#### COUNT ON JBT TO HELP PROTECT YOUR INVESTMENT

JBT's greatest value in PRoCARE® services comes from preventing unexpected costs through smart, purposeful, and timely maintenance based on unmatched knowledge and expertise. PRoCARE service packages are offered as a maintenance agreement in various service levels, depending on your production and cost management requirements.

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